

**GROUP OF GOVERNMENTAL EXPERTS OF THE  
HIGH CONTRACTING PARTIES TO THE  
CONVENTION ON PROHIBITIONS OR  
RESTRICTIONS ON THE USE OF CERTAIN  
CONVENTIONAL WEAPONS WHICH MAY BE  
DEEMED TO BE EXCESSIVELY INJURIOUS OR  
TO HAVE INDISCRIMINATE EFFECTS**

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**2009, First Session**  
**Geneva, 16-20 February 2009**  
Item 2 of the Provisional Agenda  
**Adoption of the Agenda**

**PROVISIONAL AGENDA**

Submitted by the Chairperson\*

1. Opening of the session of the Group of Governmental Experts
2. Adoption of the Agenda
3. Confirmation of the Rules of Procedure
4. Organization of work of the Group of Governmental Experts and its Meetings of Military and Technical Experts
5. Background documentation
6. Cluster munitions
7. Report of the Meetings of Military and Technical Experts
8. Any other issues
9. Adoption of procedural report

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\* / Submitted after due date and as soon as received by the Secretariat.  
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