



## Economic and Social Council

Distr.: General  
18 January 2005

Original: English

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### Permanent Forum on Indigenous Issues

#### Fourth session

New York, 16-27 May 2005

Item 2 of the provisional agenda

### Provisional agenda

1. Election of officers.
2. Adoption of the agenda and organization of work.
3. Special theme: Millennium Development Goals and indigenous peoples:
  - (a) Goal 1 of the Millennium Development Goals: “Eradicate extreme poverty and hunger”, to be addressed under the following thematic approach of combating poverty: good practices and barriers to implementation;
  - (b) Goal 2 of the Millennium Development Goals: “Achieve universal primary education”, to be addressed under the thematic approaches of language, cultural perspectives and traditional knowledge.

#### Documentation

Note by the Secretariat and other documentation to be submitted by the United Nations system

4. Ongoing priorities and themes:
  - (a) Human rights, with special emphasis on an interactive dialogue with the Special Rapporteur of the Commission on Human Rights on the situation of the human rights and fundamental freedoms of indigenous people;
  - (b) Data collection and the disaggregation of data on indigenous peoples;
  - (c) Follow-up to previous special themes: “Indigenous children and youth” (2003) and “Indigenous women” (2004).

#### Documentation

Note by the Secretariat and other documentation to be submitted by the United Nations system

5. Future work of the Forum.
  6. Draft agenda for the fifth session of the Forum.
  7. Adoption of the report of the Forum on its fourth session.
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